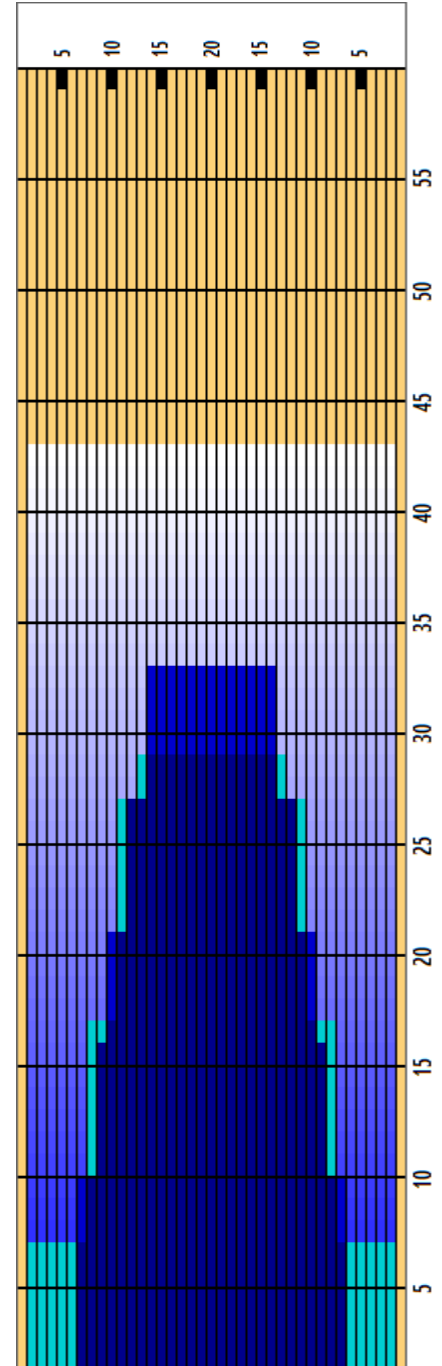


Oil Pattern Distance	43	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	16.75 mL	Reverse Oil Total	10.1 mL	Volume Oil Total	26.85 mL
Tank Configuration	N/A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

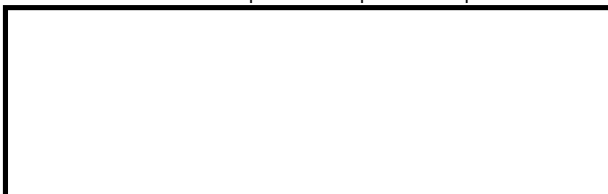
	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	18	A	148	0.0	7.6	7.6	7400
2	8L	8R	4	18	B	100	7.6	17.8	10.2	5000
3	11L	11R	3	22	A	57	17.8	27.1	9.3	2850
4	13L	13R	2	10	B	30	27.1	29.9	2.8	1500
5	2L	2R	0	26	A	0	29.9	43.0	13.1	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	43.0	33.0	-10.0	0
2	14L	14R	2	22	B	26	33.0	26.8	-6.2	1300
3	12L	12R	2	22	A	34	26.8	20.6	-6.2	1700
4	10L	10R	2	18	B	42	20.6	15.5	-5.1	2100
5	9L	9R	2	18	A	46	15.5	10.4	-5.1	2300
6	7L	7R	2	14	B	54	10.4	6.5	-3.9	2700
7	2L	2R	0	14	A	0	6.5	0.0	-6.5	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.23	1.6	1.02	1.02	1.6	5.23

